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“Providing the best solution for each and every system of any organization and ensure to reach your goal reducing time and saving money”

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Sweater Design Grading Specification

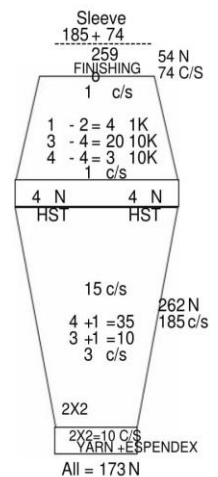
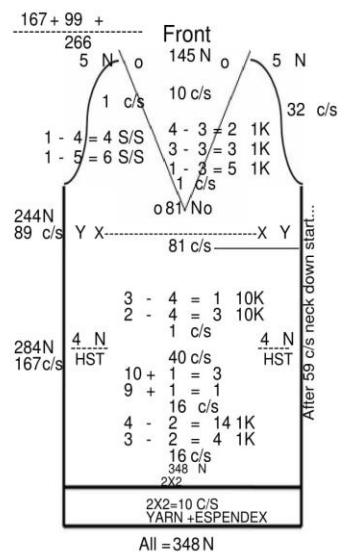
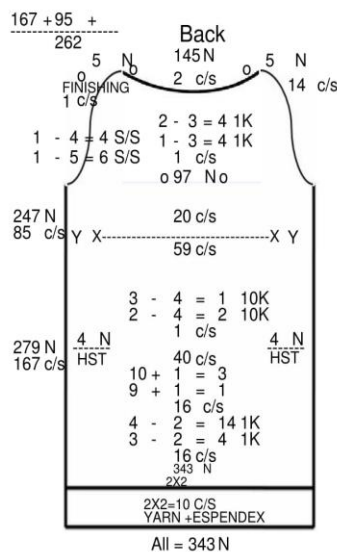


SDGS (Sweaters Design Grading Specification)

Bangladesh is a developing country. The garments industries have a big role in Bangladesh development. We are just here for supporting the garments industries to increase their production by our software. In garments section chart design is a complex job. Our software make chart designing easier and faster than anyone can imagine. It can generate your desire chart without any mistake and help to reduce your number of employee and save a big amount of money without disturbing your work flow. You can change your chart after grading within a click

| | | |
|----------------------------------|--------------------------|---|
| DESIGNER:MD.ANWAR Serial 36 | KNITTING SPECIFICATIONS | TECHNICAL MANAGER: MD.MUSTAK Neck |
| Buyer:SOLIVER | | |
| Yarn Count :2/40 | STYLE NO :14.509.61.6802 | Body :{2X2}=4 DROP-2 1/8 * |
| Ply :2 PLY | DESCRIPTION: | Rib hem : |
| Gauge :14 GG | Arm hole wale : | Rib cuff : |
| Material :60% VISCOSE 40% COTTON | Neck wale : | Neck Rib: |
| | | 385 N |

| Date: 21/06/2016 | CONTRACT | SAMPLE |
|------------------|----------|--------|
| SIZE | 36 | |
| LENGTH | 58 | |
| CHEST | 28 | |
| WAIST POSITION | 39.5 | |
| WIST WIDTH | 27 | |
| ACROSS F/B | | |
| SHULDER WIDTH | 33 | |
| BOTTOM WIDTH | 30 | |
| SLV-LENGTH | 61 | |
| ARM HOLE/RAGLAN | 17.5 | |
| BICEP | 10.5 | |
| CUFF OPENING | 6.5 | |
| CUFF HIGHT | 2 | |
| BOTTOM HIGHT | 2 | |
| NECK WIDTH | 18 | |
| FRONT NECK DROP | 6 | |
| BACK NECK DROP | 3 | |
| NECK HIGHT | 16 | |
| HOOD LENGTH | | |
| HOOD WIDTH | | |
| POCKET LENGTH | | |
| POCKET WIDTH | | |
| P.POSITION | | |
| P.POSITION | | |
| WEIGHT-GRAMS | | |
| SHOULDER SLOPE | | |



List of chart:

For Men's:

- Set-in Sleeve
- Raglan Shape
- Saddle Shoulder
- Waist Shape
- A & V' Shape at Side Seam
- Doubling Bottom
- Bottom Round Shape
- Stripe
- Crew Neck Shape
- V' Neck Shape
- U' Neck Shape
- Y' Neck Shape
- Hood (2/3 part)
- Neck Grading
- Pocket (Patch/Chest)
- Adjust Sleeve/ Poncho Style
- Fashion

For Ladies:

- Fashion
- Waist Shape
- Saddle Shoulder
- Set-in Sleeve
- Raglan Shape
- Doubling Bottom
- Bottom Round Shape
- A & V' Shape at Side Seam
- Stripe
- Crew Neck Shape
- V' Neck Shape
- U' Neck Shape
- Y' Neck Shape
- Hood (2/3 part)
- Neck Grading
- Pocket (Patch/Chest)
- Adjust Sleeve/ Poncho Style

For Kids:

- Set-in Sleeve
- Raglan Shape
- Saddle Shoulder
- Waist Shape
- A & V' Shape at Side Seam
- Doubling Bottom
- Bottom Round Shape
- Stripe
- Crew Neck Shape
- V' Neck Shape
- U' Neck Shape
- Y' Neck Shape
- Hood (2/3 part)
- Neck Grading
- Pocket (Patch/Chest)
- Adjust Sleeve/ Poncho Style
- Fashion

Sample:

Solution 2 Solution KNITTING SPECIFICATIONS

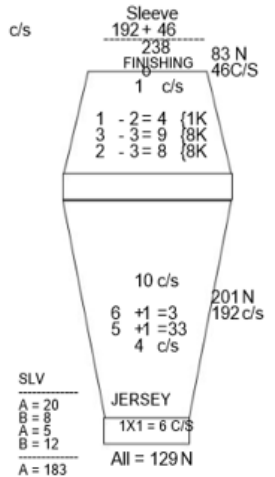
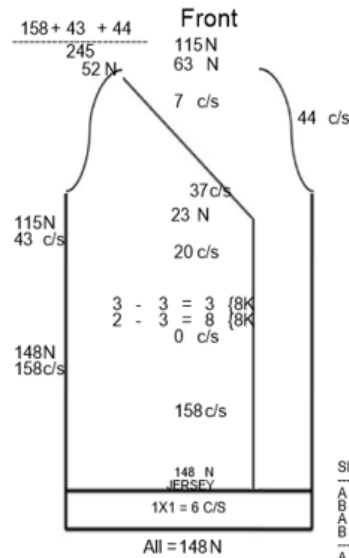
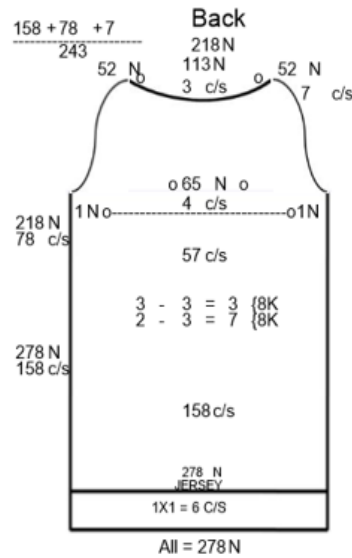
TECHNICAL MANAGER:
KAMAL
Neck

DESIGNER:RANA
Serial :164

| | | | |
|------------------------|---------------------------|----------------------------|-----------|
| Buyer:NAME IT | | | |
| Yarn Count :2/32 | STYLE NO :13132440 | Body :10 C/S = 1 1/8 | |
| Ply :2 PLY | DESCRIPTION:LANA L/S CARD | Rib hem :1X1 = 6 N = 1 4/8 | |
| Gauge :12 GG | Arm hole wale : | Rib cuff : | 1X1 =9C/S |
| Material :100 % COTTON | Neck wale : | Neck Rib:1X1 = 6N = 1 3/8 | 1X1 = |

166 N

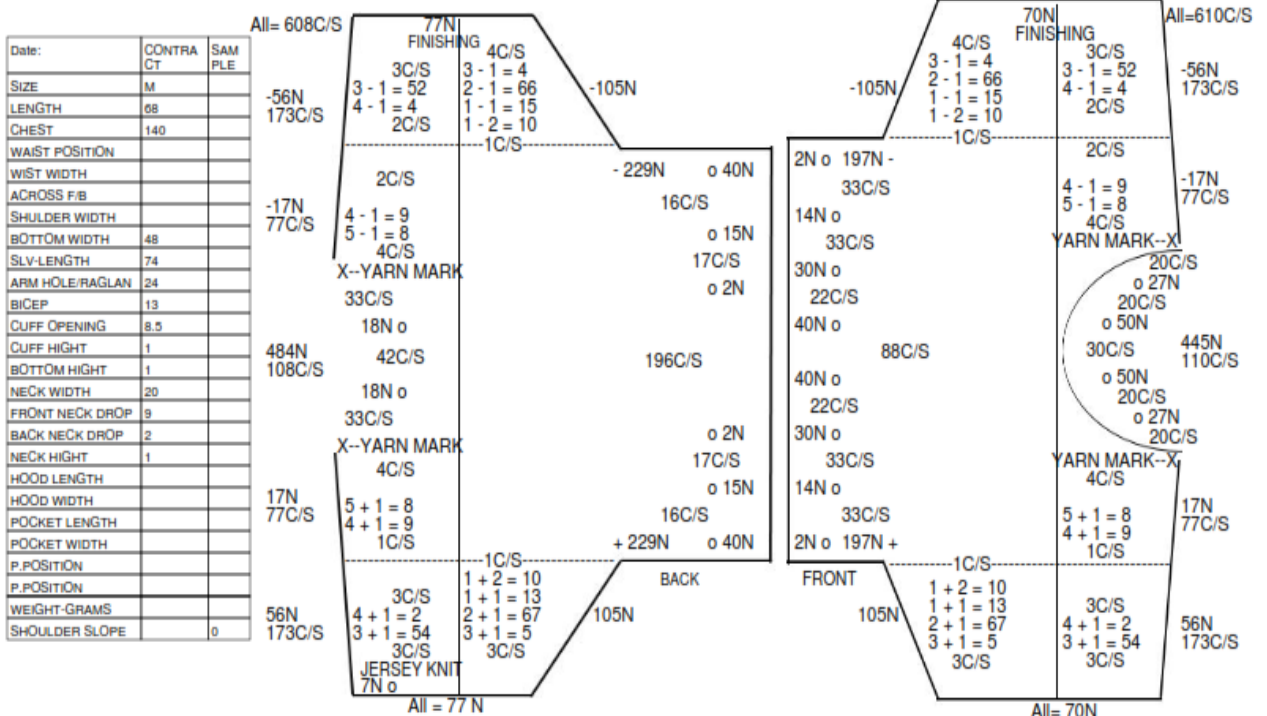
| Date: 26/05/2016 | CONTRACT | SAMPLE |
|------------------|----------|--------|
| SIZE | 164 | |
| LENGTH | 57 | |
| CHEST | 43 | |
| WAIST POSITION | | |
| WIST WIDTH | | |
| ACROSS F/B | | |
| SHOULDER WIDTH | 8 | |
| BOTTOM WIDTH | 40 | |
| SLV-LENGTH | 58.5 | |
| ARM HOLE/RAGLAN | 19 | |
| BICEP | 15.5 | |
| CUFF OPENING | 8.5 | |
| CUFF HIGH | 1.5 | |
| BOTTOM HIGHT | 1.5 | |
| NECK WIDTH | 15 | |
| FRONT NECK DROP | 8 | |
| BACK NECK DROP | 1.5 | |
| NECK HIGHT | 1.5 | |
| HOOD LENGTH | | |
| HOOD WIDTH | | |
| POCKET LENGTH | | |
| POCKET WIDTH | | |
| WEIGHT-GRAMS | | |
| SHOULDER SLOPE | 0 | |



Solution 2 Solution KNITTING SPECIFICATIONS

Neck

| | | | |
|-----------------------|-----------------|------------|---|
| Buyer:ONLY | | | |
| Yarn Count :2/32 | STYLE NO :SLP | Body : | |
| Ply :2 PLY | DESCRIPTION: | Rib hem : | |
| Gauge :7 GG | Arm hole wale : | Rib cuff : | |
| Material :100% COTTON | Neck wale : | Neck Rib: | N |



Solution 2 Solution

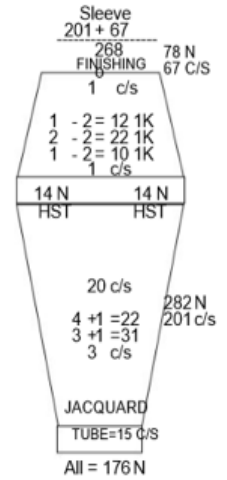
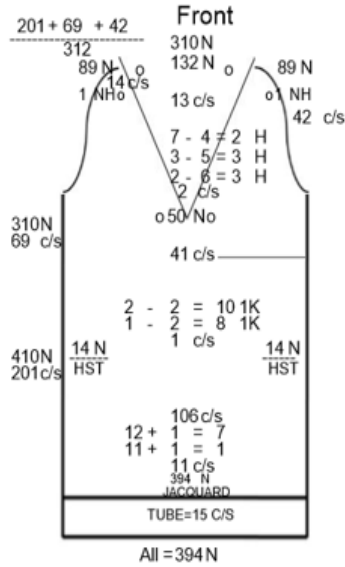
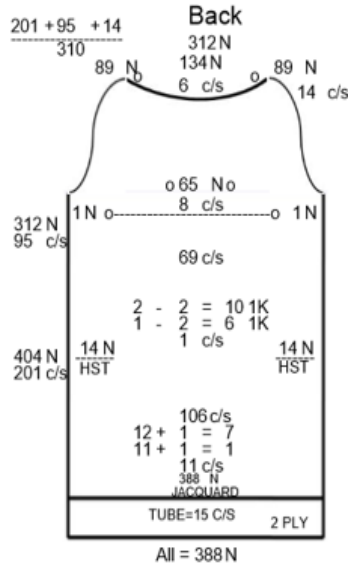
KNITTING SPECIFICATIONS

TECHNICAL MANAGER:
MD.MUSTAFIZUR RAHMAN

DESIGNER:MD.SHAMIM
Serial XXL

| | | | |
|-----------------------|--------------------------|----------------------------|--------------------|
| Buyer:TOM TAILOR | | 104N 0103N 066N 067N | |
| Yarn Count :2/32 | STYLE NO :30 22060.00.10 | Body :JACQUARD=10N=1 4/8"N | |
| Ply :2 PLY | DESCRIPTION: | Rib hem :TUBE=10N= | OUT FINISHING |
| Gauge :12 GG | Arm hole wale : | Rib cuff :TUBE=10N= | TUBE=7C/S |
| Material :100% COTTON | Neck wale : | Neck Rib 1X1= | 1X1=7 C/S 343 N |

| Date: 18/08/2016 | CONTRACT | SAMPLE |
|------------------|----------|--------|
| SIZE | XXL | |
| LENGTH | 76 | |
| CHEST | 60 | |
| WAIST POSITION | | |
| WIST WIDTH | | |
| ACROSS F/B | | |
| SHULDER WIDTH | 50 | |
| BOTTOM WIDTH | 58 | |
| SLV-LENGTH | 67.5 | |
| ARM HOLE/RAGLAN | 25 | |
| BICEP | 19.6 | |
| CUFF OPENING | 12 | |
| CUFF HIGHT | 1.5 | |
| BOTTOM HIGHT | 1.5 | |
| NECK WIDTH | 22 | |
| FRONT NECK DROP | 10.5 | |
| BACK NECK DROP | 2 | |
| NECK HIGHT | 2 | |
| HOOD LENGTH | | |
| HOOD WIDTH | | |
| POCKET LENGTH | | |
| POCKET WIDTH | | |
| WEIGHT-GRAMS | | |
| SHOULDER SLOPE | | 0 |



Solution 2 Solution

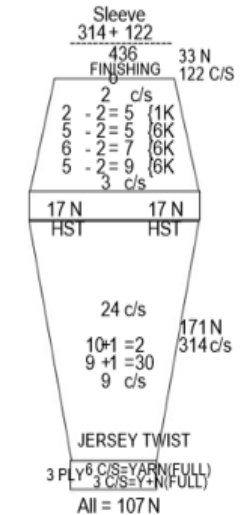
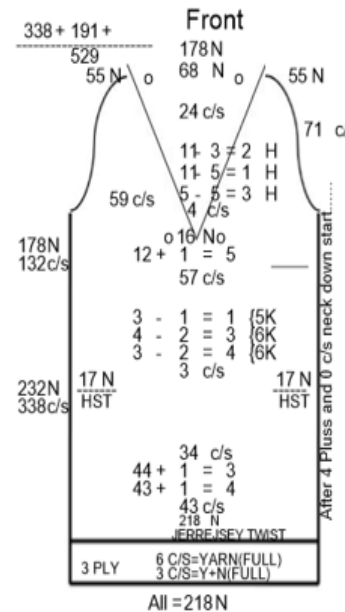
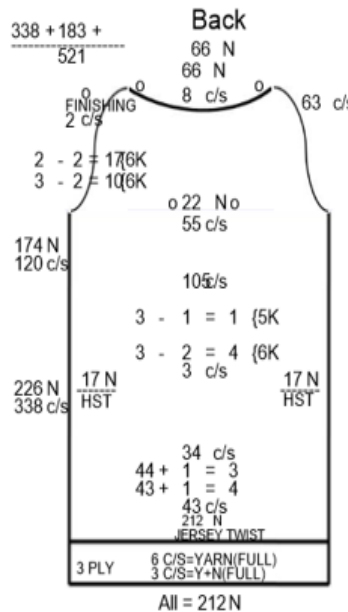
KNITTING SPECIFICATIONS

TECHNICAL MANAGER:
MD.MUSTAFIZUR RAHMAN

DESIGNER:MD.SHAMIM
Serial XL

| | | | |
|-----------------------|--------------------------|--------------------------|----------------------------|
| Buyer:TT DANIM | | 112N 0111N 061N 062N | |
| Yarn Count :2/32 | STYLE NO :30 22431.09.12 | Body :JERSEY 8N=1 4.5/8" | |
| Ply :2 PLY | DESCRIPTION: | Rib hem :1X1=8 N=1 5/8" | 12 GG 2 PLY |
| Gauge :12 GG | Arm hole wale : | Rib cuff :1X1=8 N=1 5/8" | 1X1=12C/S |
| Material :100% COTTON | Neck wale : | Neck Rib 1X1=7N=1 6/8" | 1X1=1/2 C/S ROUND 349 N |

| Date: 23/08/2016 | CONTRACT | SAMPLE |
|------------------|----------|--------|
| SIZE | XL | |
| LENGTH | 77 | |
| CHEST | 56 | |
| WAIST POSITION | | |
| WIST WIDTH | | |
| ACROSS F/B | | |
| SHULDER WIDTH | 47.5 | |
| BOTTOM WIDTH | 48 | |
| SLV-LENGTH | 69 | |
| ARM HOLE/RAGLAN | 24 | |
| BICEP | 18.6 | |
| CUFF OPENING | 10.5 | |
| CUFF HIGHT | 2 | |
| BOTTOM HIGHT | 2 | |
| NECK WIDTH | 19 | |
| FRONT NECK DROP | 10.5 | |
| BACK NECK DROP | 2 | |
| NECK HIGHT | 1 | |
| HOOD LENGTH | | |
| HOOD WIDTH | | |
| POCKET LENGTH | | |
| POCKET WIDTH | | |
| WEIGHT-GRAMS | | |
| SHOULDER SLOPE | | 0 |



Solution 2 Solution

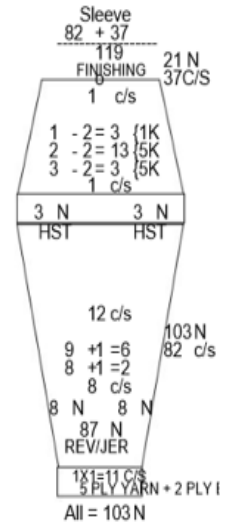
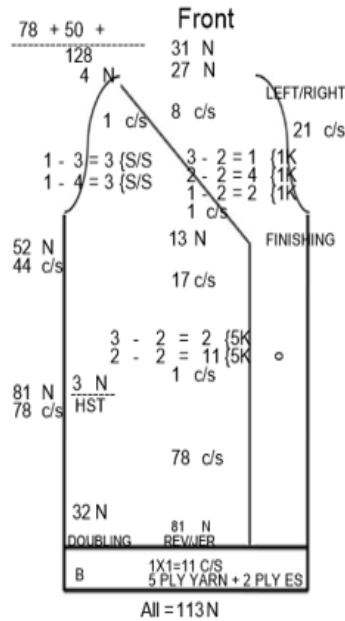
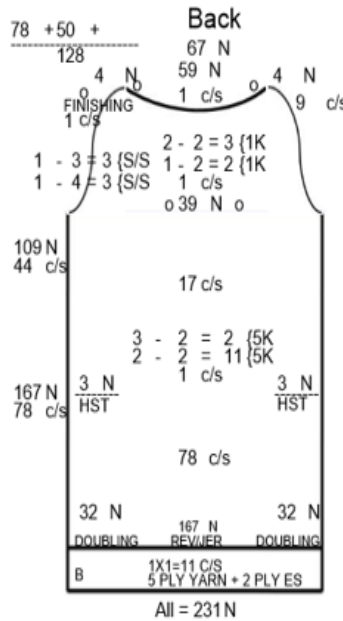
DESIGNER:MD.ANWAR
Serial :46

KNITTING SPECIFICATIONS

TECHNICAL MANAGER:
MD.MUSTAFIZUR RAHMAN
Neck

| Buyer: SOLIVER | | |
|--|--------------------------|------------------------------|
| Yarn Count :1/4.8 NM | STYLE NO :14.611.64.5938 | Body :JERSEY 5 C/S=2 0/8" |
| Ply :1 PLY | DESCRIPTION: | Rib hem :1X1=4 N=1 7/8" |
| Gauge :5 GG | Arm hole wale : | Rib cuff :1X1=4 N=1 7/8" |
| Material :83%ACRYLIC 23%WOOL14% POLYESTER | Neck wale : | Neck Rib:JERSEY 5 C/S=2 0/8" |

| Date: 10/08/2016 | CONT RACT | SAMP LE |
|------------------|-----------|---------|
| SIZE | 46 | |
| LENGTH | 64 | |
| CHEST | 58.5 | |
| WAIST POSITION | | |
| WIST WIDTH | | |
| ACROSS F/B | | |
| SHULDER WIDTH | 39 | |
| BOTTOM WIDTH | 58.5 | |
| SLV-LENGTH | 62 | |
| ARM HOLE/RAGLAN | 21.5 | |
| BICEP | 17.4 | |
| CUFF OPENING | 11 | |
| CUFF HIGHT | 4 | |
| BOTTOM HIGHT | 4 | |
| NECK WIDTH | 22 | |
| FRONT NECK DROP | 10 | |
| BACK NECK DROP | 3 | |
| NECK HIGHT | | |
| HOOD LENGTH | 35 | |
| HOOD WIDTH | 28 | |
| POCKET LENGTH | | |
| POCKET WIDTH | | |
| PLAKET WIDTH | 2 | |
| WEIGHT-GRAMS | | |
| SHOULDER SLOPE | 0 | |



Solution 2 Solution

DESIGNER:MD.AMIR
Serial :140

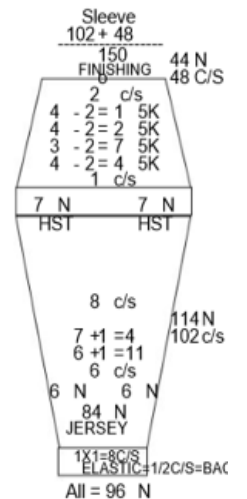
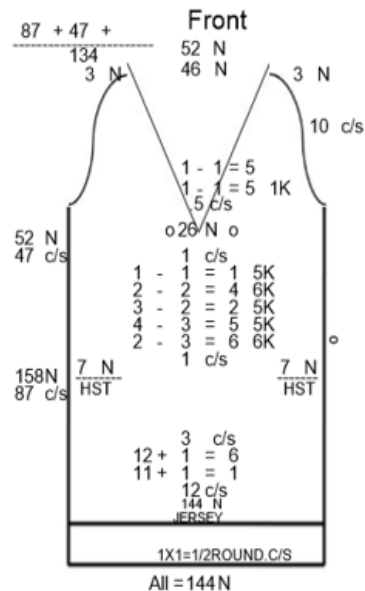
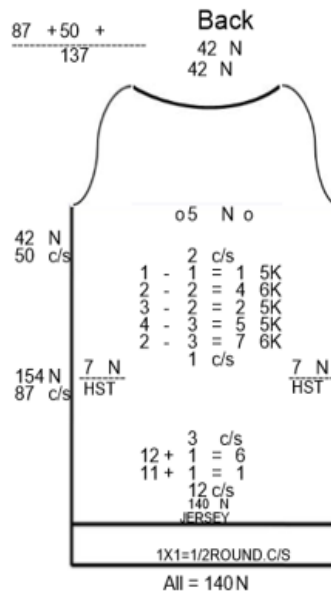
KNITTING SPECIFICATIONS

TECHNICAL MANAGER:
MD.MUSTAFIZUR
Neck

| Buyer: S. OLIVER | | |
|-----------------------|--------------------------|-------------------------|
| Yarn Count :2/20 | STYLE NO :30.621.61.7914 | Body :JERSEY+6C/S=1-2/8 |
| Ply :3PLY | DESCRIPTION: | Rib hem :1X1=6N=1-4/8 |
| Gauge :7G/12G | Arm hole wale : | Rib cuff :1X1=4N=1-2/8 |
| Material :100% COTTON | Neck wale : | Neck Rib: |
| | | JERSEY=1/2C/S |
| | | 1X16C/S |
| | | FULLROUND.C/S |

219 N

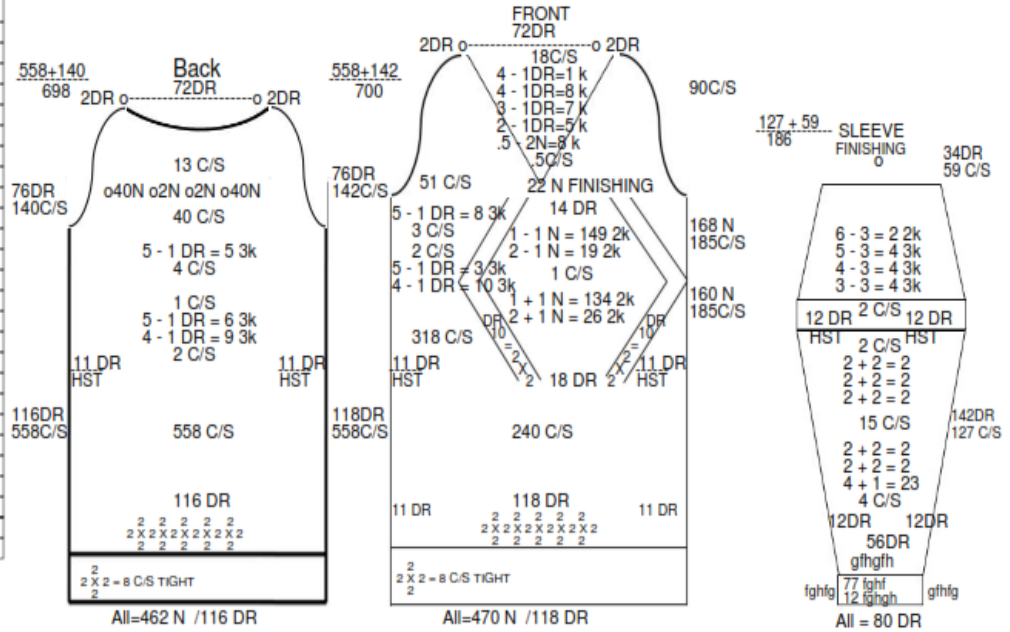
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|------------------|-----------|---------|
| SIZE | 140 | |
| LENGTH | 51.5 | |
| CHEST | 38 | |
| WAIST POSITION | | |
| WIST WIDTH | | |
| ACROSS F/B | | |
| SHULDER WIDTH | | |
| BOTTOM WIDTH | 35 | |
| SLV-LENGTH | 63.5 | |
| ARM HOLE/RAGLAN | 19.9 | |
| BICEP | 13 | |
| CUFF OPENING | 7.5 | |
| CUFF HIGHT | 2 | |
| BOTTOM HIGHT | 2 | |
| NECK WIDTH | 17 | |
| FRONT NECK DROP | 7 | |
| BACK NECK DROP | 1.5 | |
| NECK HIGHT | 1.2 | |
| HOOD LENGTH | | |
| HOOD WIDTH | | |
| POCKET LENGTH | 6.5 | 7 |
| POCKET WIDTH | 6 | 6.5 |
| WEIGHT-GRAMS | | |
| SHOULDER SLOPE | 0 | |



Solution 2 Solution
KNITTING SPECIFICATIONS

| Buyer:ZARA1 | | | |
|--------------------------------|------------------|------------|--|
| Yarn Count :2/32 | STYLE NO :17-259 | Body : | |
| Ply :2 PLY | DESCRIPTION: | Rib hem : | |
| Gauge :12 GG | Arm hole wale : | Rib cuff : | |
| Material :40%VIS 60% POLYESTER | Neck wale : | Neck Rib: | |

| Date: | CONTRACT | SAMPLE |
|-----------------|----------|--------|
| SIZE | S | |
| LENGTH | 113 | |
| CHEST | 31.5 | |
| WAIST POSITION | | |
| WIST WIDTH | | |
| ACROSS F/B | | |
| SHOULDER WIDTH | | |
| BOTTOM WIDTH | 31.5 | |
| SLV-LENGTH | 72 | |
| ARM HOLE/RAGLAN | 24.5 | |
| BICEP | 15 | |
| CUFF OPENING | 8 | |
| CUFF HIGHT | 5 | |
| BOTTOM HIGHT | 5 | |
| NECK WIDTH | 17.5 | |
| FRONT NECK DROP | 13 | |
| BACK NECK DROP | | |
| NECK HIGHT | 1.75 | |
| HOOD LENGTH | | |
| HOOD WIDTH | | |
| POCKET LENGTH | | |
| POCKET WIDTH | | |
| P.POSITION | | |
| P.POSITION | | |
| WEIGHT-GRAMS | | |
| SHOULDER SLOPE | 0 | |



Solution 2 Solution
KNITTING SPECIFICATIONS

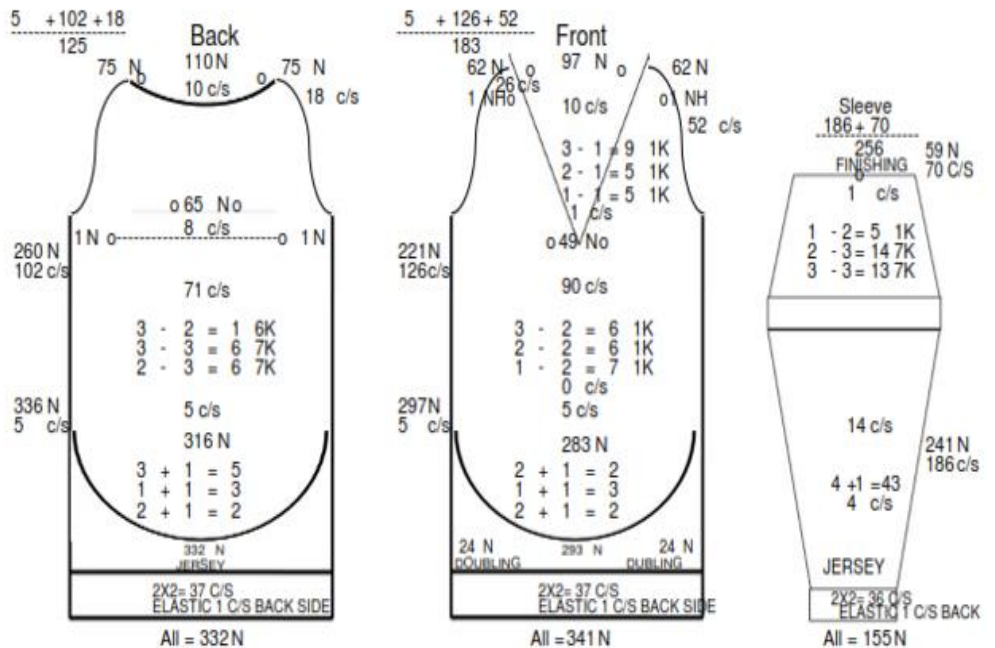
DESIGNER:MD.RAHAN
Serial 1

TECHNICAL MANAGER:
MD.MUSTAFIZUR RAHMAN
Neck

| Buyer:PRIMARK | | | |
|-----------------------|-------------------|-----------------------------------|--------------------|
| Yarn Count :2/32 | STYLE NO :9070581 | Body :10C/S-1 58" MILANO-3N-1 58" | 85N 074N 074N 085N |
| Ply :2 PLY | DESCRIPTION: | Rib hem :2X2= 5 DR0P-1 4.8"OUT | FINISHING |
| Gauge :12 GG | Arm hole wale : | Rib cuff :2X2= 5 DR0P-1 4.8"OUT | 1X1-43C/S |
| Material :100% COTTON | Neck wale : | Neck Rib:1X1-0N-1 4.8" | 1X1-1/2 ROUND C/S |

321 N

| Date: | CONTRACT | SAMPLE |
|-----------------|----------|--------|
| SIZE | M | |
| LENGTH | 70 | |
| CHEST | 52 | |
| WAIST POSITION | | |
| WIST WIDTH | | |
| ACROSS F/B | | |
| SHOULDER WIDTH | 42.5 | |
| BOTTOM WIDTH | 44 | |
| SLV-LENGTH | 66 | |
| ARM HOLE/RAGLAN | 24 | |
| BICEP | 18 | |
| CUFF OPENING | 9 | |
| CUFF HIGHT | 6 | |
| BOTTOM HIGHT | 6 | |
| NECK WIDTH | 18.5 | |
| FRONT NECK DROP | 8 | |
| BACK NECK DROP | 2.5 | |
| NECK HIGHT | 4 | |
| HOOD LENGTH | | |
| HOOD WIDTH | | |
| POCKET LENGTH | 14 | |
| POCKET WIDTH | 11.5 | |
| P.POSITION | | |
| P.POSITION | | |
| WEIGHT-GRAMS | | |
| SHOULDER SLOPE | 0 | |



Solution 2 Solution

KNITTING SPECIFICATIONS

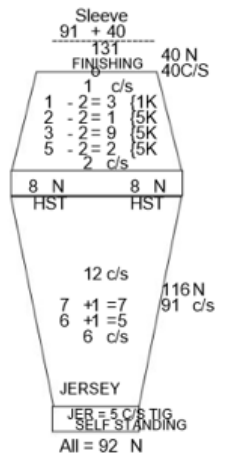
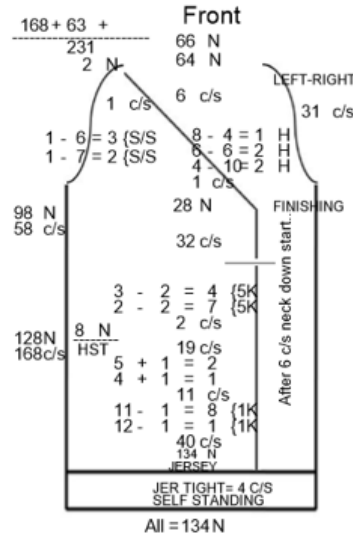
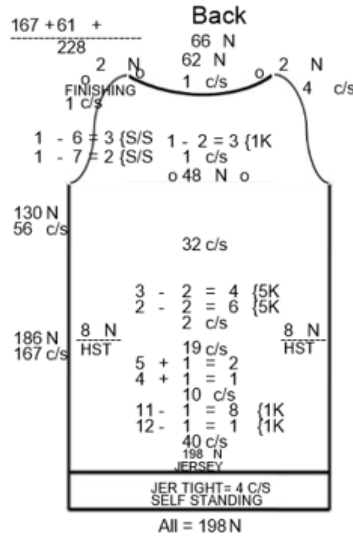
TECHNICAL MANAGER:

DESIGNER:
Serial XXXL

Neck

| | | |
|------------------------------------|--|---------------------------------|
| Buyer: TOM TAILOR | | |
| Yarn Count : 1/2 2 NM | STYLE NO : 3021970.00.70 | Body : JER = 4C/S = 2" 1/8 |
| Ply : 1 PLY | DESCRIPTION: LONG SLEEVE, FASHION V NECK | Rib hem : JER = 4C/S = 2" 4/8 |
| Gauge : 5 GG | Arm hole wale : | Rib cuff : JER = 4C/S = 2" 4/8 |
| Material : 38%AC 38%VIS 24%NY4%ESP | Neck wale : | Neck Rib: M-STICH=4N = 2" 3.5/8 |

| Date: 02/07/2016 | CONTRACT | SAMPLE |
|-------------------------|----------|--------|
| SIZE | XXXL | |
| LENGTH | 105 | |
| CHEST | 59 | |
| WAIST POSITION | 42 | |
| WIST WIDTH | 56.5 | |
| ACROSS F/B | | |
| SHULDER WIDTH | 44 | |
| BOTTOM WIDTH | 63 | |
| SLV-LENGTH | 63.5 | |
| ARM HOLE/RAGLAN | 25.5 | |
| BICEP | 17.5 | |
| CUFF OPENING | 13 | |
| CUFF HIGHT | 1 | |
| BOTTOM HIGHT | 1 | |
| NECK WIDTH Top-Top | 22 | |
| FRONT NECK DROP Top-Top | 14 | |
| BACK NECK DROP | 2 | |
| NECK HIGHT | 2 | |
| HOOD LENGTH | 31 | |
| HOOD WIDTH | 26 | |
| POCKET LENGTH | 17.5 | |
| POCKET WIDTH | 15 | |
| WEIGHT-GRAMS | | |
| SHOULDER SLOPE | 0 | |



Solution 2 Solution

KNITTING SPECIFICATIONS

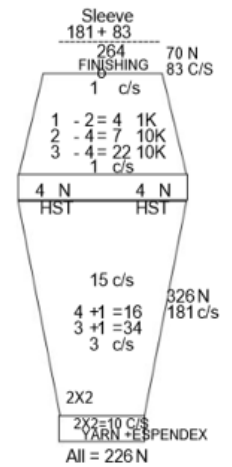
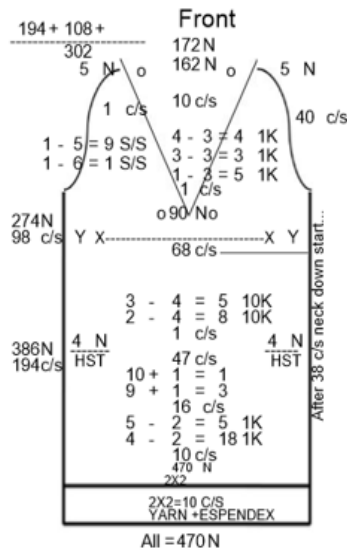
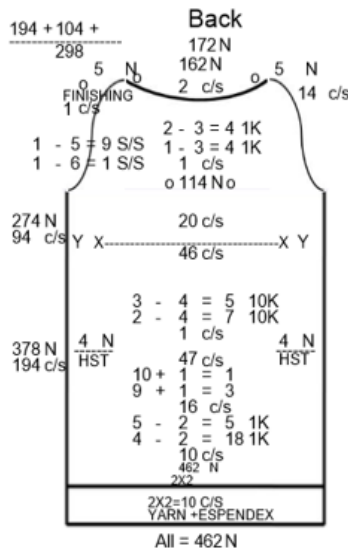
TECHNICAL MANAGER:

DESIGNER: MD ANWAR
Serial 44-2

MD MUSTAK
Neck

| | | |
|-----------------------------------|---------------------------|--------------------------|
| Buyer: SOLIVER | | |
| Yarn Count : 2/40 | STYLE NO : 14.509.61.6802 | Body : 2X2=4 DROP=2 1/8" |
| Ply : 2 PLY | DESCRIPTION: | Rib hem : |
| Gauge : 14 GG | Arm hole wale : | Rib cuff : |
| Material : 80% VISCOSE 40% COTTON | Neck wale : | Neck Rib: |

| Date: 21/06/2016 | CONTRACT | SAMPLE |
|------------------|----------|--------|
| SIZE | 44 | |
| LENGTH | 66 | |
| CHEST | 38 | |
| WAIST POSITION | 41 | |
| WIST WIDTH | 37 | |
| ACROSS F/B | | |
| SHULDER WIDTH | 37 | |
| BOTTOM WIDTH | 40 | |
| SLV-LENGTH | 62 | |
| ARM HOLE/RAGLAN | 19.5 | |
| BICEP | 13.1 | |
| CUFF OPENING | 8.5 | |
| CUFF HIGHT | 2 | |
| BOTTOM HIGHT | 2 | |
| NECK WIDTH | 20 | |
| FRONT NECK DROP | 7.5 | |
| BACK NECK DROP | 3 | |
| NECK HIGHT | 16 | |
| HOOD LENGTH | | |
| HOOD WIDTH | | |
| POCKET LENGTH | | |
| POCKET WIDTH | | |
| WEIGHT-GRAMS | | |
| SHOULDER SLOPE | 0 | |



Above charts are capable to be graded by this software as measurements spec.